



THE MOST RELIABLE WELDING®

HOFFMAN ARC CO., LTD

QUALITY CERTIFICATE OF WELDING CONSUMABLE

Type	Norm	Brand Name	Part #	Diameter	Lot No.	Manufactured Date	Date of Issue
AWS E7018	AWS A5.1/A5.1M ASME SFA-5.1/SFA-5.1M	SINNVOLL	6001803	5/32" (4.0MM)	25-12002	SHOWN ON PACKAGE	23 / 01 /2025

Mechanical Properties of Deposited Metal			Chemical Composition of Deposited Metal (%)						
Item		Requirement	Actual Result	Element	Requirement	Actual Result	Element	Requirement	Actual Result
Yield Strength Rel(MPa)		≥400	476	C	≤0.1500	0.066	Mo	≤0.3000	0.0025
Tensile Strength Rm(MPa)		≥490	570	Si	≤0.75	0.54	V	≤0.0800	0.0071
Elongation A5 (%)		≥22	27	Mn	≤1.6000	1.39	Cu	--	--
Impact Test	Impact Temp (°C)	-30	-30	S	≤0.0350	0.01	Ti	--	--
	Impact Absorbed Energy (J)	≥27	150 117 155	P	≤0.0350	0.022	Al	--	--
X-Ray		Required	Complies	Cr	≤0.2000	0.028	--	--	--
Limit of Moisture Content, % by Wt, Max.		--	--	Ni	≤0.3000	0.019	Fillet weld test of T-joint		Complies
Approved Classification Grade		CCS (--)	LR (--)	GL (--)	NK (--)	ABS (--)	BV (--)	DNV (--)	KR (--) RINA (--)
10050 NW 116TH Way, Suite 15. Medley, Florida 33178. Telf: 305-4205099				This is to certify that the welding consumable conform with the standard					
				Signature		Inspection seal			