



THE MOST RELIABLE WELDING®

HOFFMAN ARC CO., LTD

QUALITY CERTIFICATE OF WELDING CONSUMABLE

Type	Norm	Brand Name	Part #	Diameter	Lot No.	Manufactured Date	Date of Issue
AWS E6013	AWS A5.1/A5.1M ASME SFA-5.1/SFA-5.1M	STARK	6001302	1/8" (3.2mm)	251448	SHOWN ON PACKAGE	26 / 01 / 2026

Mechanical Properties of Deposited Metal	Chemical Composition of Deposited Metal [%]
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Item		Requirement	Actual Result	Element	Requirement	Actual Result	Element	Requirement	Actual Result
Yield Strength Rel(MPa)		≥330	441	C	≤0.20	0.092	Mo	≤0.30	0.0053
Tensile Strength Rm(MPa)		≥430	520	Si	≤1.00	0.21	V	≤0.08	0.010
Elongation A[%]		≥17	28.0	Mn	≤1.20	0.36	Cu	--	--
Impact Test	Impact Temp (°C)	--	0	S	--	0.018	Ti	--	--
	Impact Absorbed Energy (J)	--	71 88 92	P	--	0.031	Al	--	--
X-Ray		--	Passed	Cr	≤0.20	0.17	--	--	--
Hydrogen Content (ml/100g)		--	--	Ni	≤0.30	0.022	Fillet weld test of T-joint		--
Approved Classification Grade		CCS (--)	LR (--)	GL (--)	NK (--)	ABS (--)	BV (--)	DNV (--)	KR (--) RINA (--)

10050 NW 116TH Way, Suite 15.
Medley, Florida 33178.
Telf: 305-4205099

This is to certify that the welding consumable conform with the standard

Signature

Inspection seal

