



THE MOST RELIABLE WELDING®

HOFFMAN ARC CO., LTD

QUALITY CERTIFICATE OF WELDING CONSUMABLE

Type	Norm	Brand Name	Part #	Diameter	Lot No.	Manufactured Date	Date of Issue
E7018	AWS A5.1/A5.1M-2012	SINNVOLL	6001802	1/8" (3.2MM)	19-1244	Shown on Package	2020 - 04 - 13

Mechanical Properties of Deposited Metal				Chemical Composition of Deposited Metal (%)					
Item		Requirement	Actual Result	Element	Requirement	Actual Result	Element	Requirement	Actual Result
Tensile Test	Yield Strength Rel(MPa)	Min 400	542	C	Max. 0.15	0.11	Mo	Max. 0.30	0.005
	Tensile Strength Rm(MPa)	Min. 490	632	Si	Max. 0.90	0.43	V	Max. 0.08	0.011
	Elongation A5 (%)	Min 22	22	Mn	Max. 1.60	1.34	--	--	--
Impact Test	Impact Temp (°C)	-30	-30	S	Max. 0.035	0.010	--	--	--
	Impact Absorbed Energy (J)	Min. 27	136 133 131	P	Max. 0.035	0.025	--	--	--
X-Ray		I	Complies	Cr	Max 0.20	0.042	--	--	--
Hydrogen Content (ml/100g)		--	6.32	Ni	Max. 0.30	0.023	Fillet weld test of t-joint		Complies
Approved Classification Grade		CCS (--)	LR (--)	GL (--)	NK (--)	ABS (--)	BV (--)	DNV (--)	KR (--) RINA (--)
10050 NW 116TH Way, Suite 15. Medley, Florida 33178. Telf: 305-4205099				This is to certify that the welding consumable conform with the standard					
				Signature		Inspection seal			