



THE MOST RELIABLE WELDING®

HOFFMAN ARC CO., LTD

QUALITY CERTIFICATE OF WELDING CONSUMABLE

Type E312-16	Norm AWS A5.4-2012	Brand Name Stück	Part # 6003202	Diameter 1/8" (3.2mm)	Lot No. 183045C	Manufactured Date Shown on Package	Date of Issue 2018 / 12 / 18
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Mechanical Properties of Deposited Metal			Chemical Composition of Deposited Metal (%)							
Item		Requirement	Actual Result	Element	Requirement	Actual Result	Element	Requirement	Actual Result	
Yield Strength Rel(MPa)		--	--	C	≤ 0.15	0.092	Mo	≤ 0.75	0.045	
Tensile Strength Rm(MPa)		≥ 660	798	Si	≤ 1.00	0.89	V	--	--	
Elongation A5 (%)		≥ 22	32.0	Mn	0.5~2.5	1.26	Cu	≤ 0.75	0.044	
Sharp V noch	Impact Temp (°C)	--	--	S	≤ 0.03	0.0032	Fe	--	37.7	
	Av. Absorbed Energy (J)	--	--	P	≤ 0.04	0.027	Ti	--	--	
X-Ray		I	I	Cr	28.0~32.0	29.43	--	--	--	
Hydrogen Content (ml/130g)		--	--	Ni	8.0~10.5	10.14	--	--	--	
Approved Classification Grade		CCS (--)	LR (--)	GL (--)	NK (--)	ABS (--)	BV (--)	DNV (--)	KR (--)	RINA (--)
10050 NW 116TH Way, Suite 15. Medley, Florida 33178. Telf: 305-4205099				This is to certify that the welding consumable conform with the standard						
				Signature		Inspection seal				