



THE MOST RELIABLE WELDING®

HOFFMAN ARC CO., LTD

QUALITY CERTIFICATE OF WELDING CONSUMABLE

Type	Norm	Brand Name	Part #	Diameter	Lot No.	Manufactured Date	Date of Issue
E308L-16	AWS A 5.4	Halbar	6003801	3/32" (2.4mm)	20180124	Shown on Package	2018 / 01 / 24

Mechanical Properties of Deposited Metal			Chemical Composition of Deposited Metal (%)							
Item		Requirement	Actual Result	Element	Requirement	Actual Result	Element	Requirement	Actual Result	
Yield Strength Rel(MPa)		--	--	C	--	0.034	Mo	--	0.15	
Tensile Strength Rm(MPa)		--	600	Si	--	0.34	Cu	--	0.19	
Elongation A5 (%)		--	44	Mn	--	1.13	V	--	--	
Sharp V noch	Impact Temp (°C)	--	--	S	--	0.006	A1	--	--	
	Av. Absorbed Energy (J)	--	--	P	--	0.018	Ti	--	--	
X-Ray		--	--	Cr	--	19.43	--	--	--	
Hydrogen Content (ml/130g)		--	--	Ni	--	9.23	--	--	--	
Approved Classification Grade		CCS (--)	LR (--)	GL (--)	NK (--)	ABS (--)	BV (--)	DNV (--)	KR (--)	RINA (--)
10050 NW 116TH Way, Suite 15. Medley, Florida 33178. Telf: 305-4205099				This is to certify that the welding consumable conform with the standard						
				Signature		Inspection seal				