



THE MOST RELIABLE WELDING®

HOFFMAN ARC CO., LTD

QUALITY CERTIFICATE OF WELDING CONSUMABLE

Type	Norm	Brand Name	Part #	Diameter	Lot No.	Manufactured Date	Date of Issue
AWS E6013	AWS A5.1 - 2012	STARK	6001302	1/8" (3.2MM)	181435	SHOWN ON PACKAGE	2018 / 10 / 08

Mechanical Properties of Deposited Metal			Chemical Composition of Deposited Metal (%)							
Item		Requirement	Actual Result	Element	Requirement	Actual Result	Element	Requirement	Actual Result	
Yield Strength Rel(MPa)		≥330	427	C	≤0.20	0.070	Mo	≤0.30	0.0069	
Tensile Strength Rm(MPa)		≥430	512	Si	≤1.0	0.23	V	≤0.08	0.0064	
Elongation A5 (%)		≥17	275	Mn	≤1.20	0.30	Cu	--	--	
Sharp V noch	Impact Temp (°C)	II	I	S	--	0.016	A1	--	--	
	Av. Absorbed Energy (J)	--	--	P	--	0.028	Ti	--	--	
X-Ray		--	--	Cr	≤0.20	0.027	--	--	--	
Hydrogen Content (ml/130g)		--	--	Ni	≤0.30	0.017	--	--	--	
Approved Classification Grade		CCS (--)	LR (--)	GL (--)	NK (--)	ABS (--)	BV (--)	DNV (--)	KR (--)	RINA (--)
10050 NW 116TH Way, Suite 15. Medley, Florida 33178. Telf: 305-4205099				This is to certify that the welding consumable conform with the standard						
				Signature		Inspection seal				