



THE MOST RELIABLE WELDING®

HOFFMAN ARC CO., LTD

QUALITY CERTIFICATE OF WELDING CONSUMABLE

Type	Norm	Brand Name	Part #	Diameter	Lot No.	Manufactured Date	Date of Issue
E6010	AWS A5.1/A5.1M-2004	Bauen	6001002	1/8" (3.2mm)	17-3149	Shown on Package	2017 / 03 / 30

Mechanical Properties of Deposited Metal			Chemical Composition of Deposited Metal (%)							
Item		Requirement	Actual Result	Element	Requirement	Actual Result	Element	Requirement	Actual Result	
Yield Strength Rel(MPa)		--	--	C	Max. 0.2	0.11	Mo	Max. 0.2	0.023	
Tensile Strength Rm(MPa)		--	--	Si	Max. 1	0.12	V	Max. 0.08	0.0047	
Elongation A5 (%)		--	--	Mn	Max. 1.2	0.47	Cu	--	--	
Sharp V noch	Impact Temp (°C)	--	--	S	Max. 0.035	0.011	Al	--	--	
	Av. Absorbed Energy (J)	--	--	P	Max. 0.04	0.016	Ti	--	--	
X-Ray		--	--	Cr	Max. 0.2	0.21	--	--	--	
Hydrogen Content (ml/130g)		--	--	Ni	Max. 0.3	0.014	--	--	--	
Approved Classification Grade		CCS (--)	LR (--)	GL (--)	NK (--)	ABS (--)	BV (--)	DNV (--)	KR (--)	RINA (--)
10050 NW 116TH Way, Suite 15. Medley, Florida 33178. Telf: 305-4205099				This is to certify that the welding consumable conform with the standard						
				Signature		Inspection seal				