



THE MOST RELIABLE WELDING®

HOFFMAN ARC CO., LTD

QUALITY CERTIFICATE OF WELDING CONSUMABLE

Type E309L-16	Norm AWS A5.4/A5.4M-2004	Brand Name Stabil	Part # 6003902	Diameter 1/8" (3.2mm)	Lot No. 203080H	Manufactured Date Shown on Package	Date of Issue 12 / 29 / 2020		
Mechanical Properties of Deposited Metal				Chemical Composition of Deposited Metal (%)					
Item	Requirement	Actual Result	Element	Requirement	Actual Result	Element	Requirement	Actual Result	
Yield Strength Rel(MPa)	--	--	C	≤0.04	0.030	Mo	≤0.75	0.033	
Tensile Strength Rm(MPa)	≥520	539	Si	≤1.00	0.60	Fe	--	11.5	
Elongation A5 (%)	≥30	49.0	Mn	0.5~2.5	1.08	Cu	≤0.75	0.071	
Sharp V noch	Impact Temp (°C)	-30	-30	S	≤0.03	0.0070	A1	--	--
	Av. Absorbed Energy (J)	--	--	P	≤0.04	0.019	Ti	--	--
X-Ray	I	I	Cr	22.0~25.0	23.50	--	--	--	
Hydogen Content (ml/130g)	--	--	Ni	12.0~14.0	12.97	--	--	--	
Approved Classification Grade	CCS (--)	LR (--)	GL (--)	NK (--)	ABS (--)	BV (--)	DNV (--)	KR (--)	RINA (--)
10050 NW 116TH Way, Suite 15. Medley, Florida 33178. Telf: 305-4205099				This is to certify that the welding consumable conform with the standard Signature Inspection seal					