



THE MOST RELIABLE WELDING®

HOFFMAN ARC CO., LTD

QUALITY CERTIFICATE OF WELDING CONSUMABLE

Type	Norm	Brand Name	Part #	Diameter	Lot No.	Manufactured Date	Date of Issue
E7018	AWS A5.1/A5.1M2012	Sinnvoll	6001802	1/8" (3.2mm)	20-12047	Shown on Package	2020 / 12 / 17

Mechanical Properties of Deposited Metal			Chemical Composition of Deposited Metal (%)							
Item		Requirement	Actual Result	Element	Requirement	Actual Result	Element	Requirement	Actual Result	
Yield Strength Rel(MPa)		Min 400	500	C	Max. 0.15	0.086	Mo	Max. 0.30	0.0037	
Tensile Strength Rm(MPa)		490-660	602	Si	Max. 0.90	0.51	V	Max. 0.08	0.0065	
Elongation A5 (%)		Min 22	24.5	Mn	Max 1.60	1.24	Cu	--	--	
Sharp V noch	Impact Temp (°C)	-30	-30	S	Max. 0.035	0.013	A1	--	--	
	Av. Absorbed Energy (J)	Min. 47	125 120 110	P	Max. 0.035	0.016	Ti	--	--	
X-Ray		I	Complies	Cr	Max. 0.20	0.033	--	--	--	
Hydrogen Content (ml/130g)		--	--	Ni	Max. 0.30	0.017	Fillet weld test of T-Joint		Complies	
Approved Classification Grade		CCS (--)	LR (--)	GL (--)	NK (--)	ABS (--)	BV (--)	DNV (--)	KR (--)	RINA (--)
10050 NW 116TH Way, Suite 15. Medley, Florida 33178. Telf: 305-4205099				This is to certify that the welding consumable conform with the standard						
				Signature		Inspection seal				